



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

[Handwritten signature]

D3953-21
Job Sheet 169460



Part No: D3953-21

Job Qty: 30 ea

Part Name: Gas Spring Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/12/17

Job Tracking No:

Due Date: 12/22/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV C IPP RevA: new issue DD 09.11.30 verified by:EC IPP Rev:B as per dwg revC DD 10.03.02
verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	12/21/17	12/21/17	0.00	0.00	Start Up Waterjet		<i>α</i> 12/12/17
100	Waterjet	30 pcs	12/21/17	12/21/17	0.00	1.07	Waterjet1		<i>α</i> 12/12/17
110	QC	30 pcs	12/21/17	12/21/17	0.00	0.00	QC2 Waterjet-3		<i>α</i> 12/12/17
120	QC	30 pcs	12/21/17	12/21/17	0.00	0.00	QC8-3		<i>38</i>
130	Small Fab	30 pcs	12/22/17	12/22/17	0.00	1.01	Small Fab-5		<i>38</i>
140	QC	30 pcs	12/22/17	12/22/17	0.00	0.00	QC5		<i>38</i>
150	Packaging	30 pcs	12/22/17	12/22/17	0.00	0.00	Packaging3		<i>SMP</i> 9-85
160	QC21-SA	30 Ea	12/22/17	12/22/17	0.00	0.00	QC21		<i>21</i>

Part Op 100 - 1-Cut as per Dwg D3953
Descriptions: 130 - 1- CHAMFER HOLE AS PER DWG

DEC 15 2017
st OGI

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S11GA	0	96	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com																																																																																									
Date: _____		Step #: _____		D3953-21 Start up Operation Mfg Date: 12/12/17 Job No: 169460																																																																																									
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